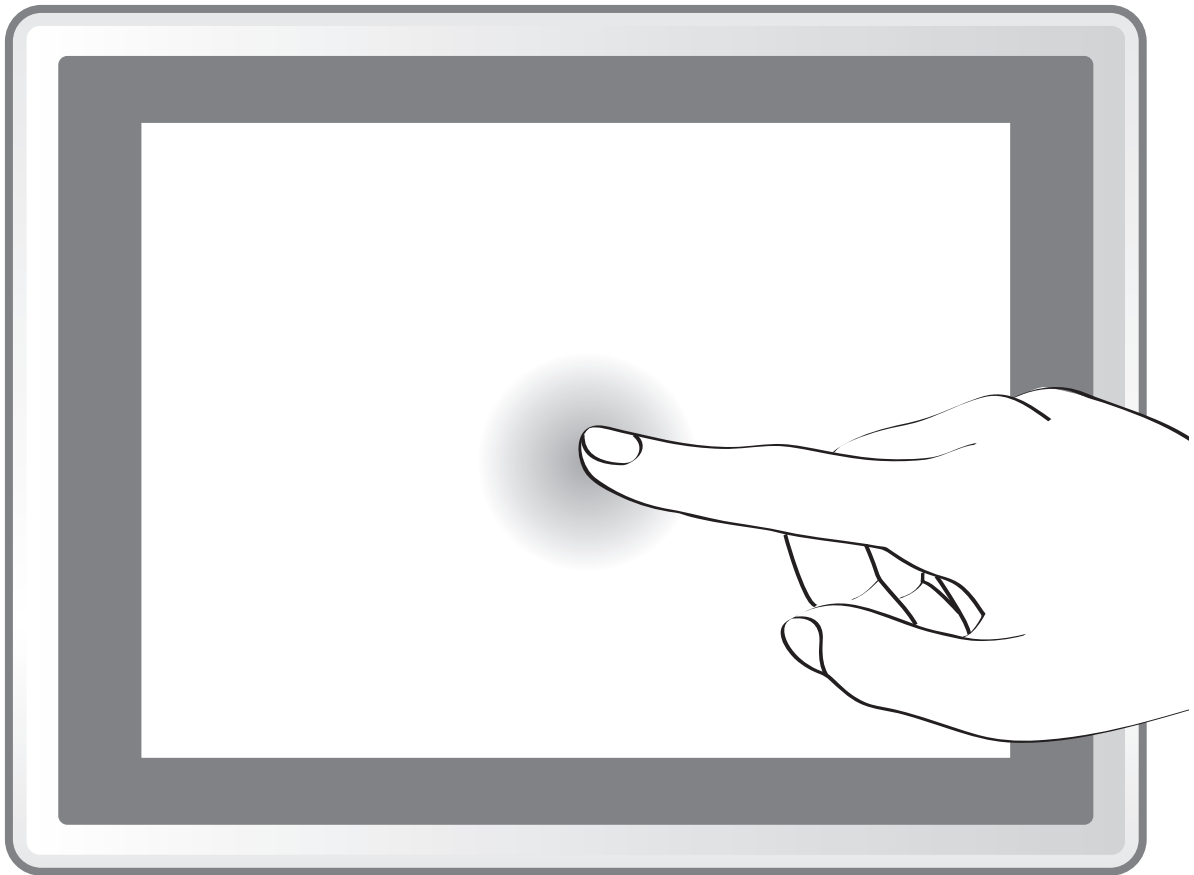


Full IP65 Stainless

Flat Touch Series

Class I Division II



User Manual

Version 1.0

FCC Statement



This device complies with part 15 FCC rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a class "a" digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Copyright Notice

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Trademark Acknowledgement

Brand and product names are trademarks or registered trademarks of their respective owners.

Disclaimer

We reserve the right to make changes, without notice, to any product, including circuits and/or software described or contained in this manual in order to improve design and/or performance. We assume no responsibility or liability for the use of the described product(s), conveys no license or title under any patent, copyright, or mask work rights to these products, and makes no representations or warranties that these products are free from patent, copyright, or mask work right infringement, unless otherwise specified. Applications that are described in this manual are for illustration purposes only. We make no representation or warranty that such application will be suitable for the specified use without further testing or modification.

Warranty

Our warranty that each of its products will be free from material and workmanship defects for a period of one year from the invoice date. If the customer discovers a defect, we will, at its option, repair or replace the defective product at no charge to the customer, provided it is returned during the warranty period of one year, with transportation charges prepaid. The returned product must be properly packaged in its original packaging to obtain warranty service.

If the serial number and the product shipping data differ by over 30 days, the in-warranty service will be made according to the shipping date. In the serial numbers the third and fourth two digits give the year of manufacture, and the fifth digit means the month (e. g., with A for October, B for November and C for December).

For example, the serial number 1W08Axxxxxxx means October of year 2008.

Customer Service

We provide service guide for any problem as follow steps: First, visit the website of our distributor to find the update information about the product. Second, contact with your distributor, sales representative, or our customer service center for technical support if you need additional assistance. You may have the following information ready before you call:

- Product serial number
- Peripheral attachments
- Software (OS, version, application software, etc.)
- Description of complete problem
- The exact wording of any error messages

In addition, free technical support is available from our engineers every business day. We are always ready to give advice on application requirements or specific information on the installation and operation of any of our products. Please do not hesitate to call or e-mail us.

Safety Information

WARNING!



Always completely disconnect the power cord from your chassis whenever you work with the hardware. Do not make connections while the power is on. Sensitive electronic components can be damaged by sudden power surges. Only experienced electronics personnel should open the PC chassis.

Caution!



Always ground yourself to remove any static charge before touching the CPU card. Modern electronic devices are very sensitive to static electric charges. As a safety precaution, use a grounding wrist strap at all times. Place all electronic components in a static-dissipative surface or static-shielded bag when they are not in the chassis.

Safety Precautions

- Please read these safety instructions carefully.
- Please keep this user's manual for later reference.
- Please disconnect this equipment from any AC outlet before cleaning. Do not use liquid or spray detergents for cleaning. Use a damp cloth.
- Do not touch the LCD panel surface with sharp or hard objects.
- For pluggable equipment, the power outlet must be installed near the equipment and must be easily accessible.
- Keep this equipment away from humidity.
- Place this equipment on a reliable surface during installation. Dropping it or letting it fall could cause damage.
- The openings on the enclosure are for air convection. Protect the equipment from overheating. **DO NOT COVER THE OPENINGS.**
- Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
- Position the power cord so that people cannot step on it. Do not place anything over the power cord.
- All cautions and warnings on the equipment should be noted.
- If the equipment is not used for a long time, disconnect it from the power source to avoid damage by transient over-voltage.
- Never pour any liquid into an opening. This could cause fire or electrical shock.
- Never open the equipment. For safety reasons, only qualified service personnel should open the equipment.

- If any of the following situations arises, get the equipment checked by service personnel:
 - The power cord or plug is damaged.
 - Liquid has penetrated into the equipment.
 - The equipment has been exposed to moisture.
 - The equipment does not work well, or you cannot get it to work according to the user's manual.
 - The equipment has been dropped and damaged.
 - The equipment has obvious signs of breakage.
- Do not leave this equipment in an uncontrolled environment where the storage temperature is below -20°C (-4°F) or above 40°C (104°F). It may damage the equipment.
- **Caution** – Use recommended mounting apparatus to avoid risk of injury.
- **WARNING** – Only use the connection cords which comes along with the product, when in doubt, please contact the manufacturer.
- Provision shall be made to provide transient protection device to be set at a level not exceeding 140% of the rated voltage at the power supply terminals of the apparatus.
- **WARNING** – Explosion Hazard – Do not disconnect equipment unless power has been switched off or the area is known to be non-hazardous.
- **WARNING** – Explosion Hazard – Substitution of components may impair suitability for Class I, Division 2.
- **WARNING** – The equipment should be adequately protected from direct light when installed indoor or outdoor.

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INTRODUCTION

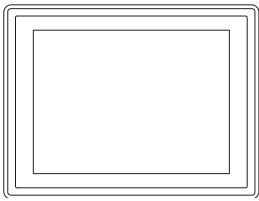
Winmate's true-flat screen and stainless housing provide a rugged and elegant solution for industrial harsh environment. Resistive touch providing accurate touch control for the users. Accompanying Dual Core Atom N2600 processor provides user a stable and high cost efficiency solution.

Features

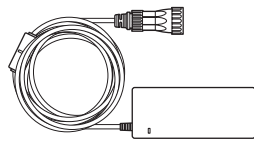
- This Equipment is suitable for use in Class I, Division 2, Hazardous area
- Designed with NEMA 4 (IP65) dust proof and water protection
- Robust and fanless design for reliable operation
- Fanless Cooling System and Ultra Low power consumption
- Support Intel Atom N2600 processor
- ELO 5W Resistive Touch (R15ID3S-65FTE)

Package Contents

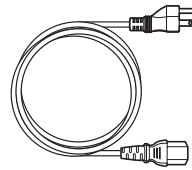
Before using this Panel PC, please make sure that all the items listed below are present in your package:



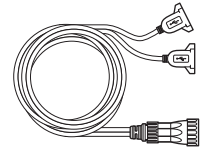
Panel PC



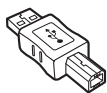
AC adapter



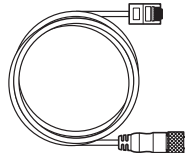
Power cord



USB cable



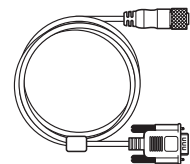
USB adapter
(USB Type A to Type B)



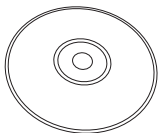
Ethernet cable



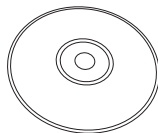
Ethernet extension
adapter



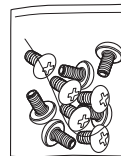
RS-232 cable



Recovery DVD



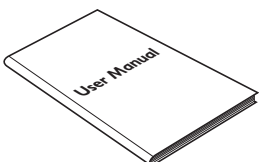
Touch driver CD



VESA mounting
screws



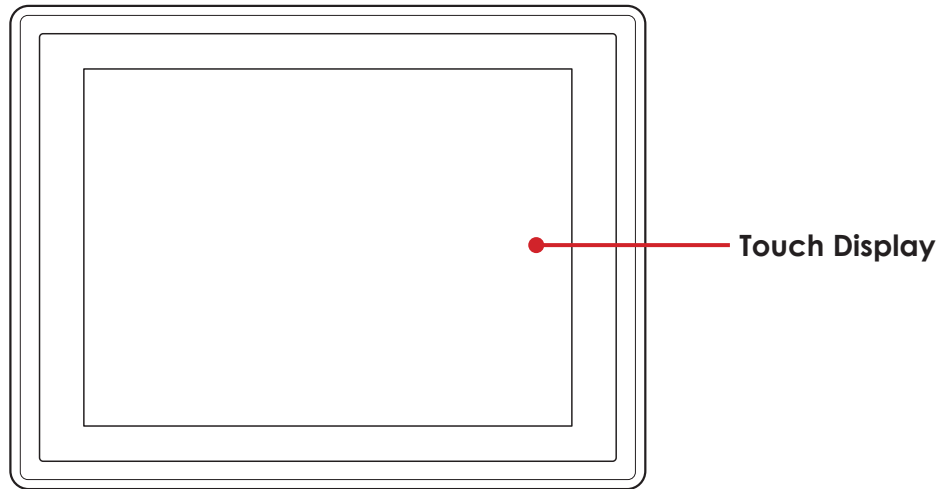
Quick start guide



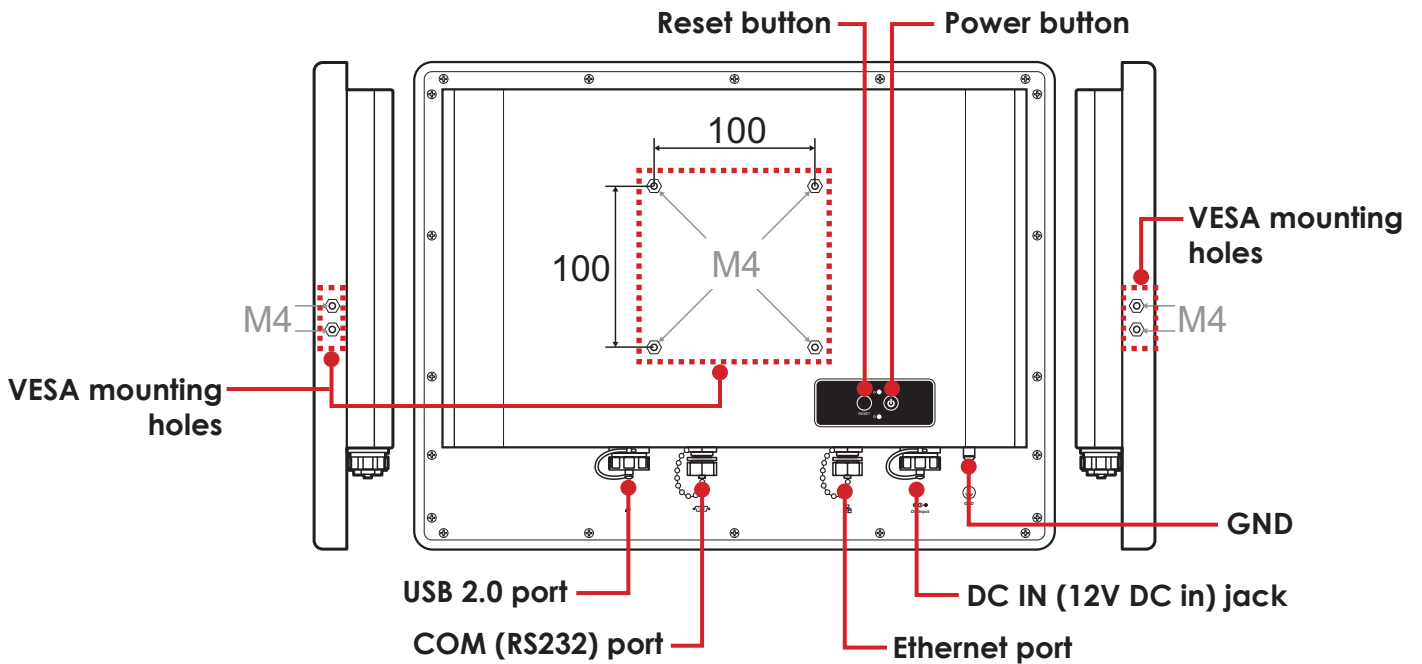
Motherboard user's
manual

Product Overview

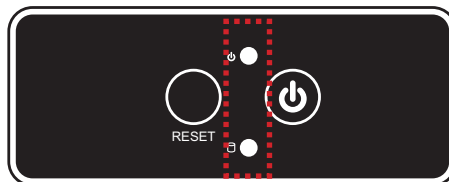
Front View



Side and Rear Views



LED Indicators

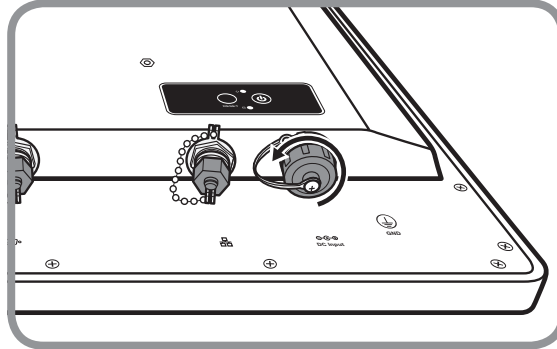


LED Type	Status	Description
Power (🔌)	On	Power is on.
	Off	Power is off.
Storage (💾)	Blinking	Storage activity (data is being read or written).
	Off	System is idle.

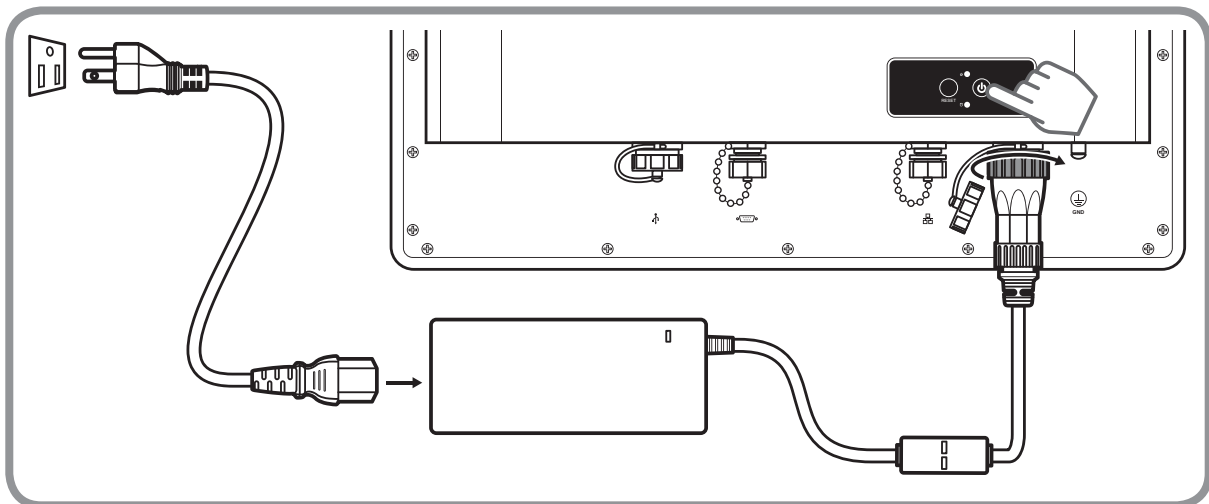
GETTING STARTED

Turning On Your Device

1. Remove the protective cap of the DC IN jack.



2. Plug the AC adapter to the DC-in jack of your device. Make sure the cable fits to the connector, then tighten the O-ring (by turning it clockwise) to secure the connection.




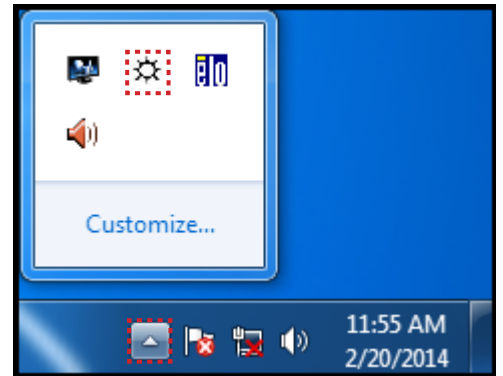
3. Connect the AC adapter to the power cord.
4. Plug the power cord to an electrical outlet.
5. Plug the **Power** button to turn on the device.

Note

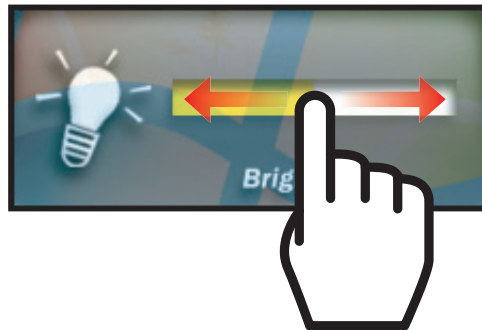
- When the system hangs, press the **Reset** button to restart the device.

Adjusting the LCD Display Brightness

1. Tap the arrow on the system tray to display the hidden icons.
2. Double-tap the  icon to display the brightness menu.



3. Drag the brightness bar to adjust the brightness level according to your preference.

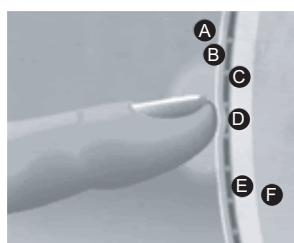


Calibrating Touch Screen

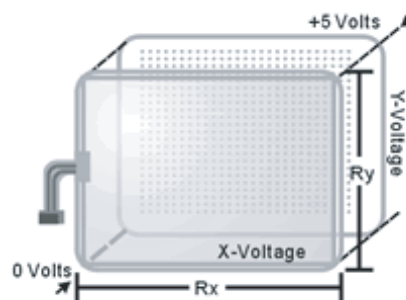
When turning on the Panel PC for the first time, it is highly recommended to calibrate the touch screen to ensure touch accuracy.

Five-wire resistive touchscreens

The five-wire resistive touchscreens use a glass panel with a uniform resistive coating. A thick polyester coversheet is tightly suspended over the top of the glass, separated by small, transparent insulating dots. The coversheet has a hard, durable coating on the outer side and a conductive coating on the inner side.



- A
- B
- C
- D
- E
- F



When the screen is touched, the conductive coating makes electrical contact with the coating on the glass. The voltages produced are the analog representation of the position touched. The controller digitizes these voltages and transmits them to the computer for processing. The five-wire technology utilizes the bottom substrate for both X and Y-axis measurements. The flexible coversheet acts only as a voltage-measuring probe. This means the touchscreen will continue working properly even with non-uniformity in the cover sheet's conductive coating. The result is an accurate, durable and reliable touchscreen that offers drift free operation. The touchscreens are sealed against contamination and moisture. The coversheet is sealed to the glass substrate with an industrial grade caulk. This prevents wicking of fluid between the coversheet and glass. Also, the touchscreens are not air vented, thereby preventing fluid ingress through an air vent.

Brief Specifications

Subject	Details
Input Method	Finger, gloved hand, or stylus activation
Positional Accuracy	Standard deviation error is less than 0.080 (2 mm)
Resolution	Touch point density is based on controller resolution of 4096 x 4096
Touch Activation Force	Typically less than 4 ounces (113 grams)
Light Transmission	HL products: 80% +/-5% at 550 nm wavelength Enhanced products: 60% +/-5% at 550 nm wavelength


Update touch-screen driver or new information. Go to www.elotouch.com.

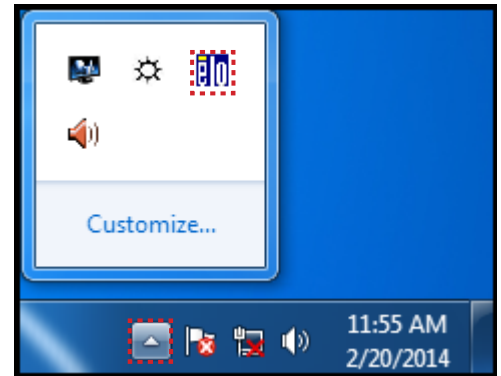
Elo Touch Correction

Winmate ELO Touch driver software provides a consistent software interface among all ELO touch screens and controllers.

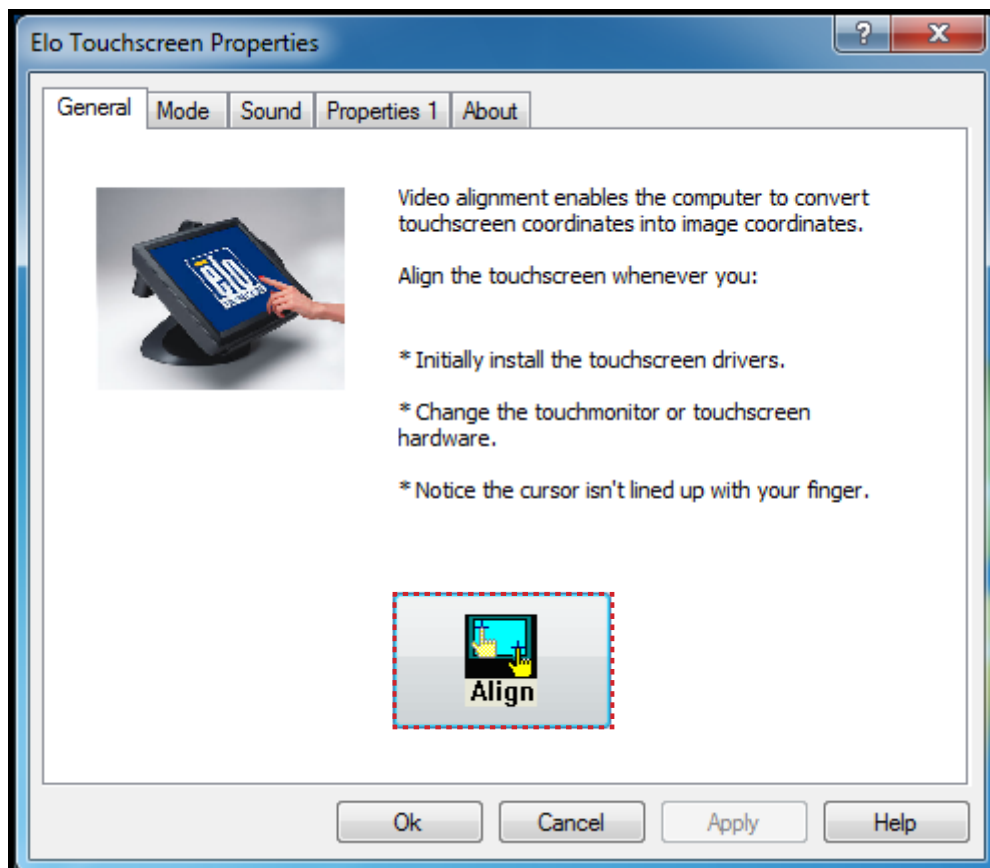
Go to <http://www.elotouch.com/Support/dnld.asp> for a complete list of available supports.

After the driver installation is complete, do the following to perform touch screen calibration.

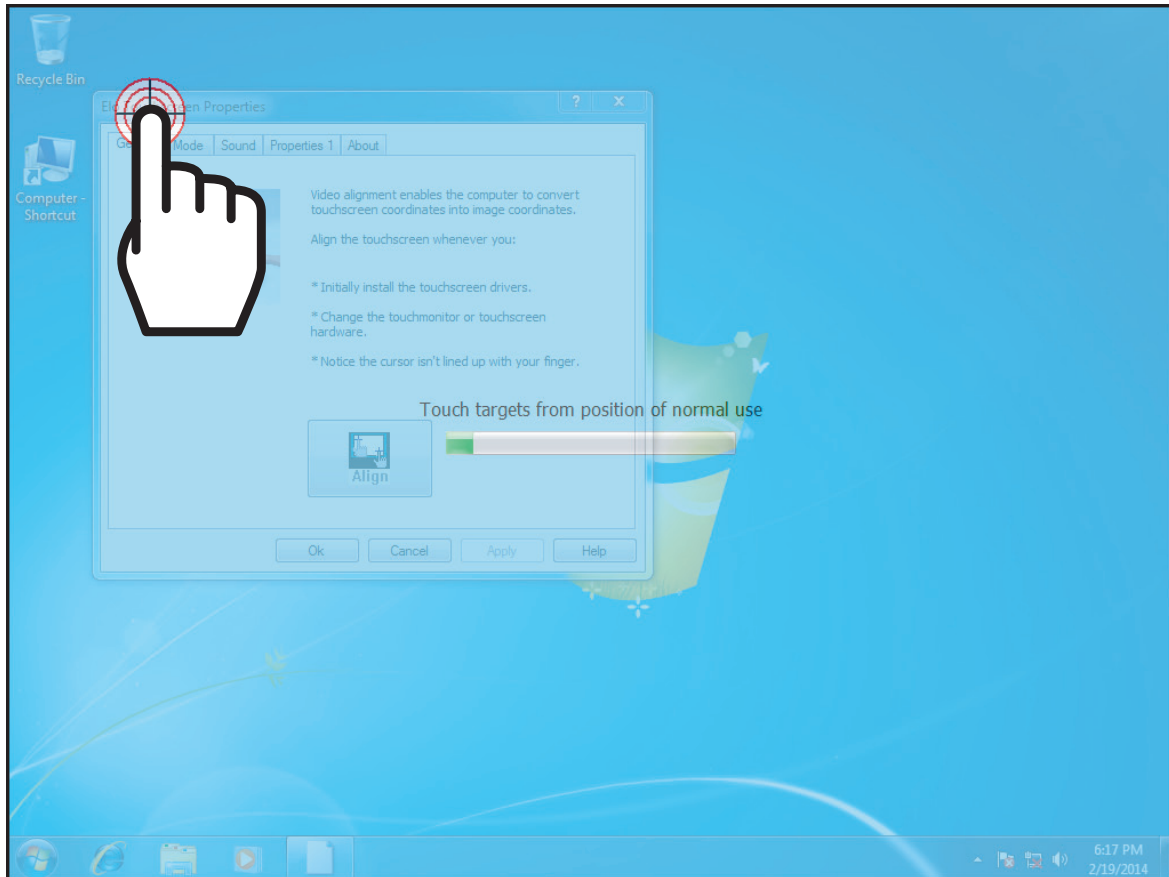
1. Tap the arrow on the system tray to display the hidden icons.
2. Double-tap the  icon to display the Elo Touchscreen menu.



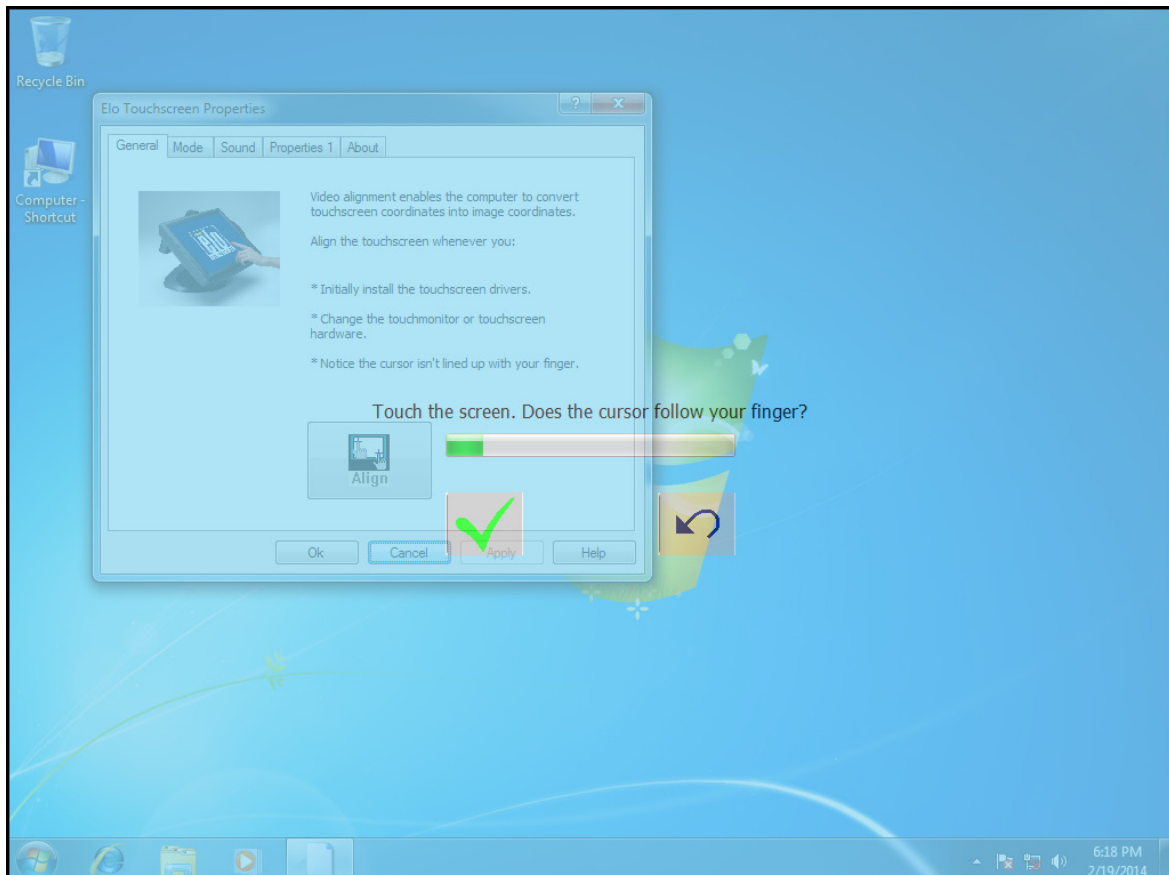
3. Double-tap the  icon to proceed to next step.



3. Follow the on-screen instructions to calibrate the touch screen.



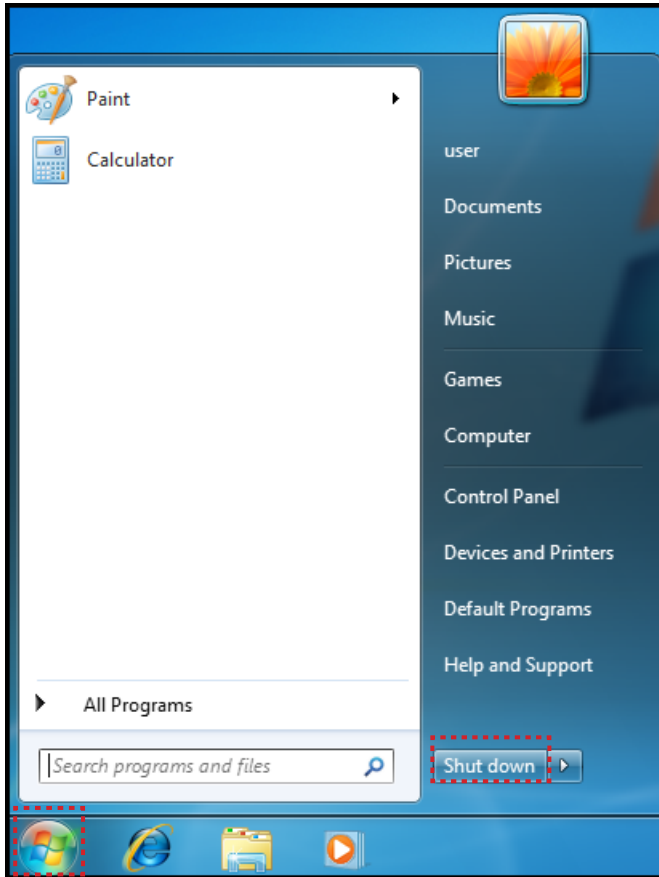
4. Tap the ✓ icon if the cursor follows your finger to finish and exit the calibration utility.



Turning Off Your Device

To shut down your device, do the following:

Tap **Start** () > **Shut down**.



Wait for your Panel PC to completely turn off before disconnecting the power cord (if necessary).

INSTALLATION

Wiring Requirements

The following common safety precautions should be observed before installing any electronic device:

- Strive to use separate, non-intersecting paths to route power and networking wires. If power wiring and device wiring paths must cross make sure the wires are perpendicular at the intersection point.
- Keep the wires separated according to interface. The rule of thumb is that wiring that shares similar electrical characteristics may be bundled together.
- Do not bundle input wiring with output wiring. Keep them separate.
- When necessary, it is strongly advised that you label wiring to all devices in the system.

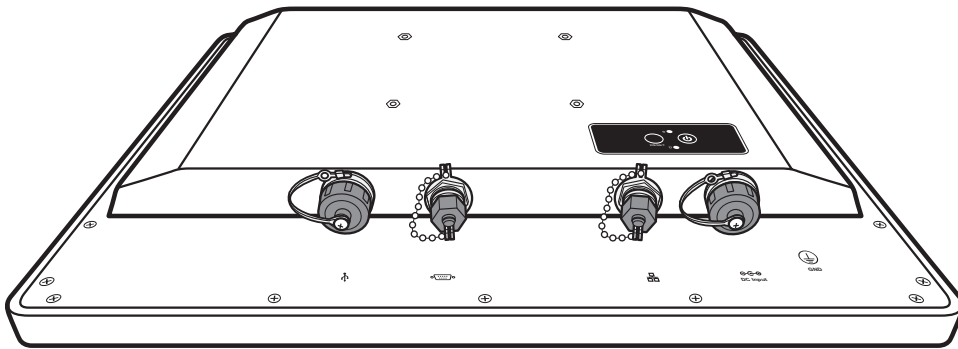


ATTENTION

- Do not run signal or communication wiring and power wiring in the same conduit. To avoid interference, wires with different signal characteristics (i.e., different interfaces) should be routed separately.
- Be sure to disconnect the power cord before installing and/or wiring your device.
- Verify the maximum possible current for each wire gauge, especially for the power cords. Observe all electrical codes dictating the maximum current allowable for each wire gauge.
- If the current goes above the maximum ratings (80 W), the wiring could overheat, causing serious damage to your equipment.
- Be careful when handling the unit. When the unit is plugged in, the internal components generate a lot of heat which may leave the outer casing too hot to touch.

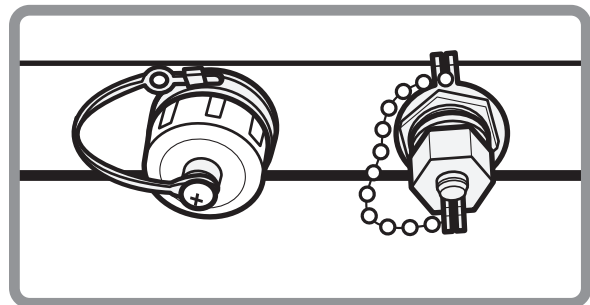
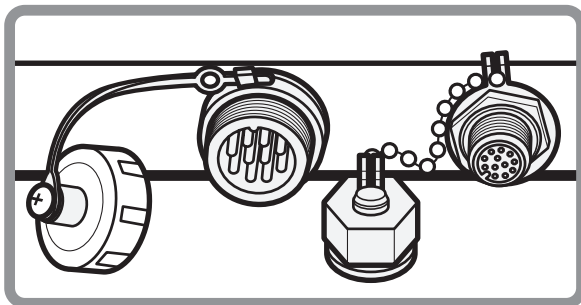
Connecting the Interface

This Panel PC comes with various interfaces located on the bottom panel. All of these connectors have been shipped with protective caps and tethers. If you wish to detach the tethers, the screws securing them to the bottom panel will need to be removed. To ensure the waterproof function can work properly, make sure that the protective caps and the tethers have been securely fastened whenever the connectors are not used.



IMPORTANT

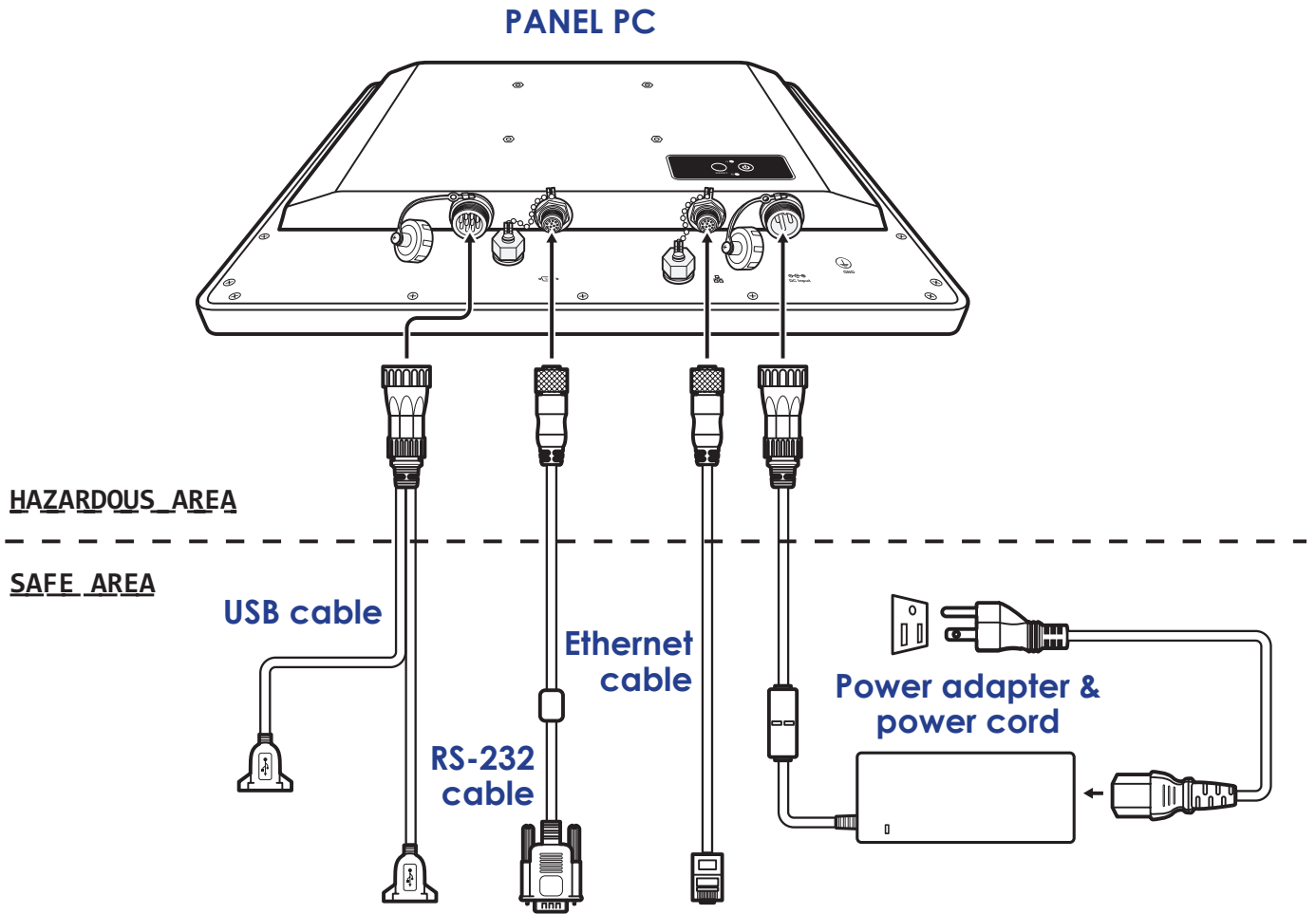
Please note that when reinstalling the protective cap, it must be fully tightened to ensure the unit is properly sealed to meet the IP65 enclosure rating.



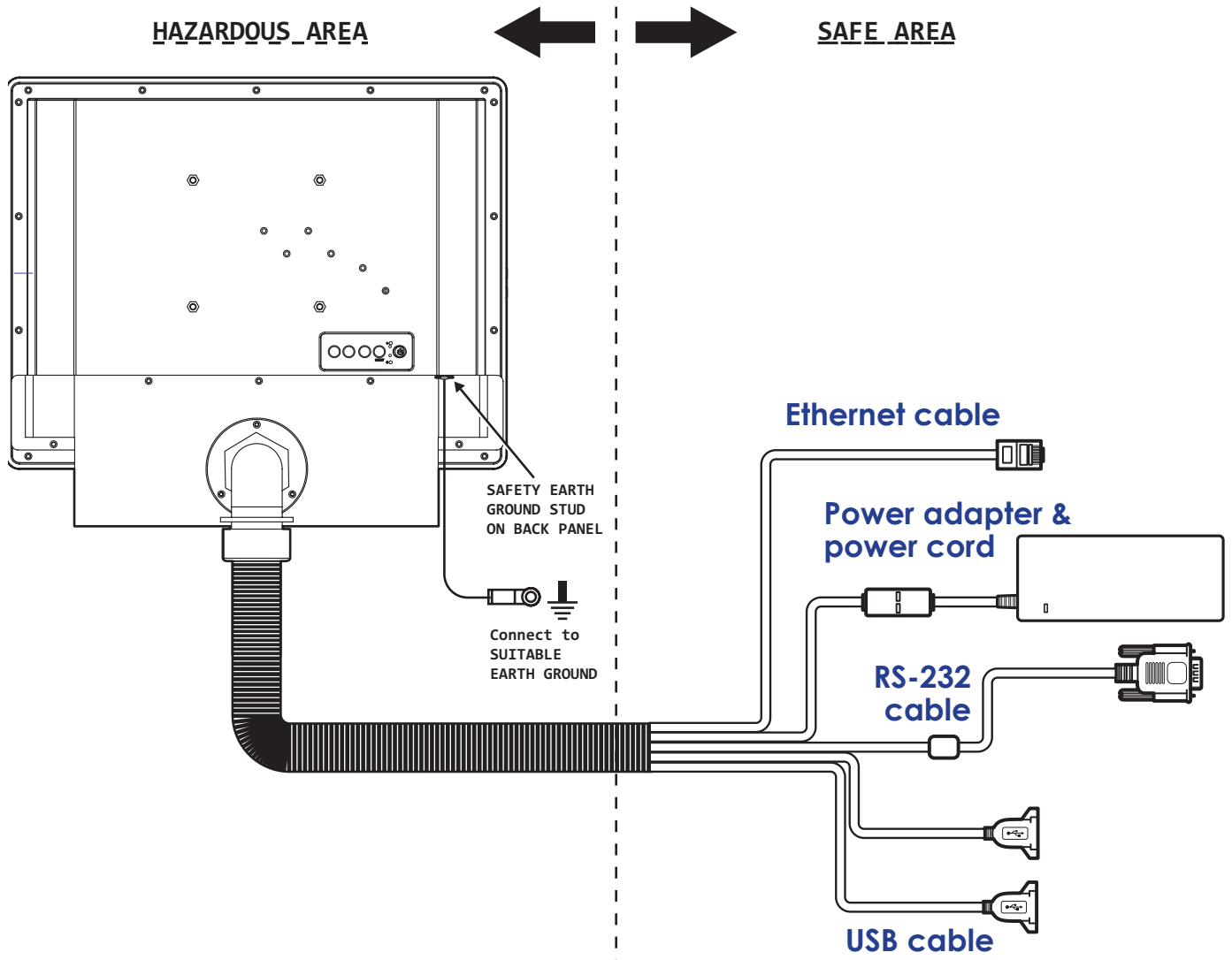
Connecting to Other Devices

Perform the connections as shown below.

Class I, Division 2






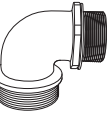


ATEX



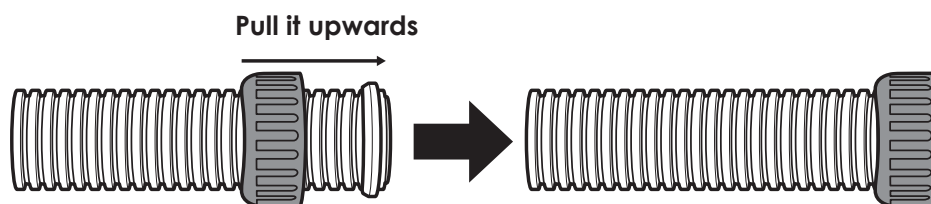
How to install the Pipe

Before you start installing the pipe, be sure that you have the following components:

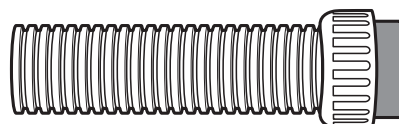
	<p>Slip Nut To secure "L" fitting adaptors.</p>
	<p>Stopper Plugs To close unused cable entry holes in explosion protected equipment.</p>
	<p>O-Ring Rubber / Gasket To maintain the IP Rating between equipment and cable.</p>
	<p>Conversion reducers To convert thread forms and size between equipment and cable entry devices.</p>
	<p>Locknuts To secure adaptors / reducers, and stopper plugs into equipment.</p>
	<p>Threaded 90-degree bends To protect cables when installed in confined spaces where the cable may be bending. This threaded 90-degree bends are available with male connection threads.</p>

To install the pipe, perform the following:

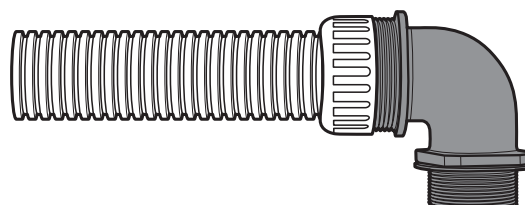
1. Insert the slip nut followed by the O-ring rubber/ gasket into the tube.
2. Adjust the location of O-ring rubber and pull the slip nut into the O-ring rubber and tighten up to ensure the waterproof seal.



3. Install the conversion reducers.



4. Place the threaded 90-degree bends into the slip nut and then fasten it.

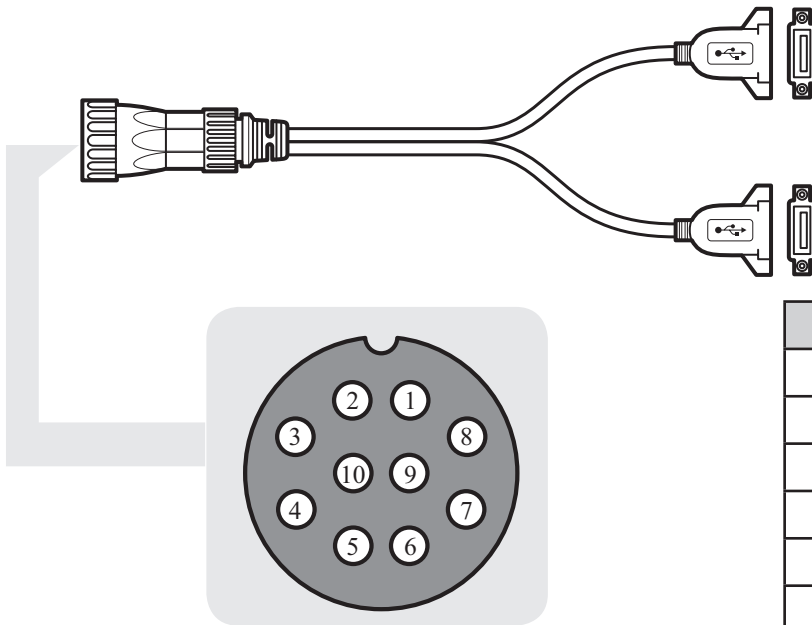


Connector Pin Assignments

This Panel PC is equipped with four connectors which are IP65 level and fool-proofing design. Use only the cables that are included in the package.

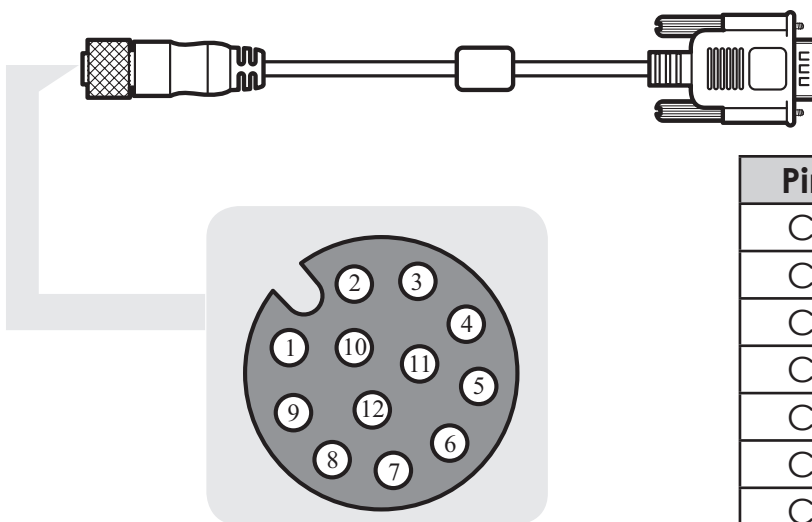
The pin assignments of the cables are as follows:

USB cable



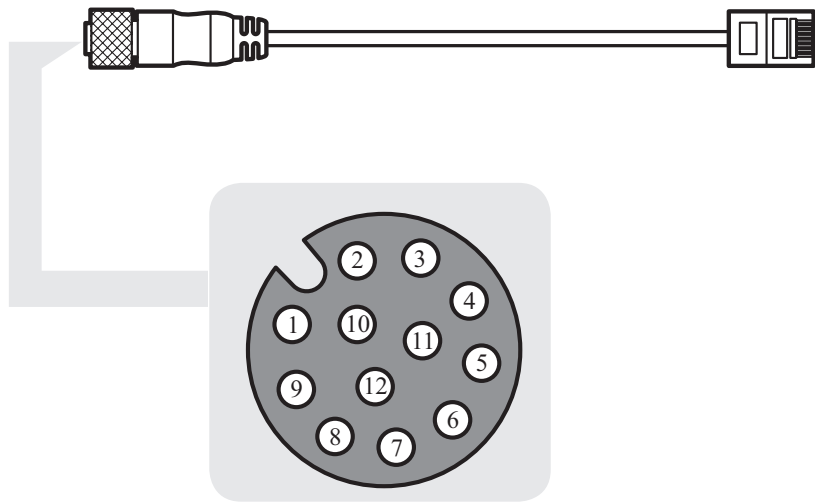
Pin No.	Symbols	Color
CN1-1	VCC	RED
CN1-2	VCC	RED
CN1-3	D-	WHITE
CN1-4	D-	WHITE
CN1-5	D+	GREEN
CN1-6	D+	GREEN
CN1-7	GND	BLACK
CN1-8	GND	BLACK
CN1-9	Braid	

RS-232 cable



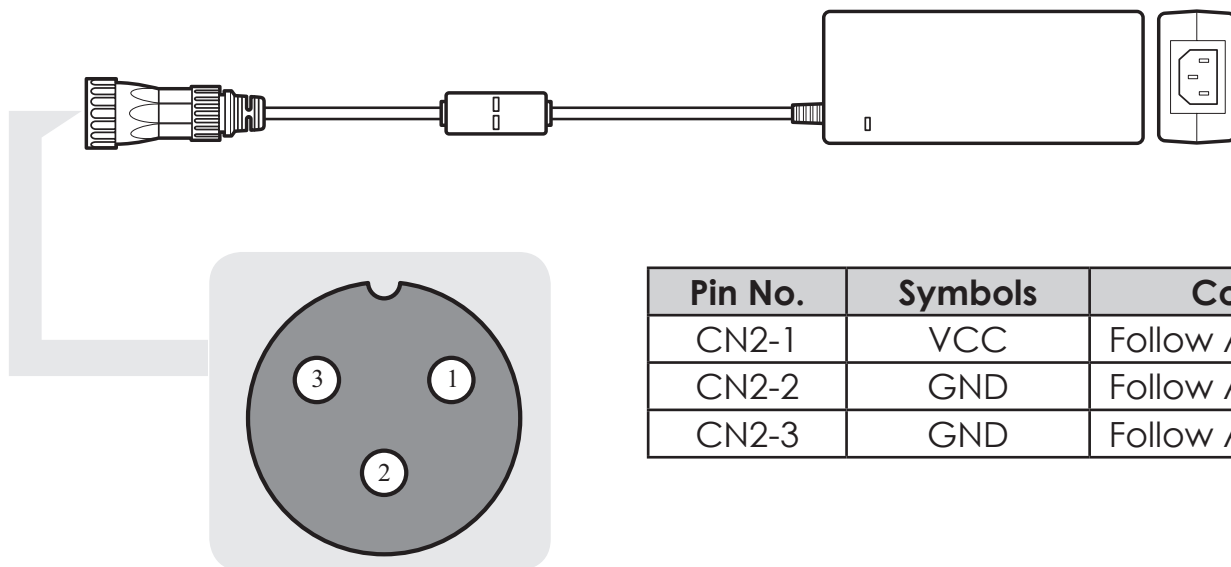
Pin No.	Symbols	Color
CN2-1	DCD-CON2	Green
CN2-2	DSR-CON2	Brown
CN2-3	RXD-CON2	Red
CN2-4	RTS-CON2	Orange
CN2-5	TXD-CON2	Blue
CN2-6	CTS-CON2	White
CN2-7	DTR-CON2	Purple
CN2-8	RI-CON2	Yellow
CN2-9	GND-CON2	Black

Ethernet (LAN) cable



Pin No.	Color
CN2-1	White/Orange
CN2-2	Orange
CN2-3	White/Green
CN2-4	Blue
CN2-5	White/Blue
CN2-6	Green
CN2-7	White/Brown
CN2-8	Brown

Power adapter



Pin No.	Symbols	Color
CN2-1	VCC	Follow Adapter
CN2-2	GND	Follow Adapter
CN2-3	GND	Follow Adapter

Note

- This adapter was certified by UL, CUL TUV/GS CE, FCC, BSMI, EK, DOIR+C-TICK, CCC, PSE.

WARNING

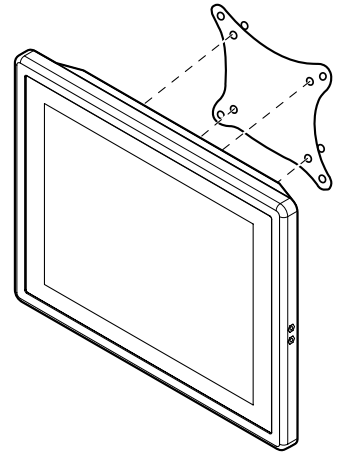


Ensure that the external power source is OFF before connecting or disconnecting the DC IN jack.

Mounting Solution

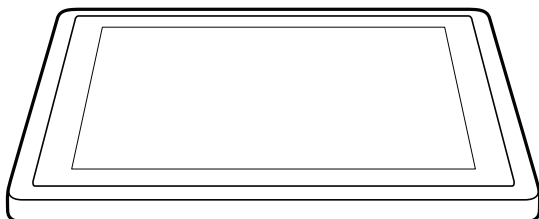
VESA Mount

- **Dimensions:** 75 x 75mm
- **Screw Hole Diameter:** M4 x 5 mm
- **Direction:**
Compatible with swimming arms mounting kits.

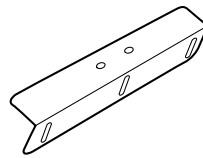


Rear Mount

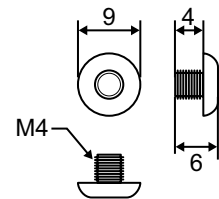
Before you start installing the rear mount, be sure that you have the following components:



15" Stainless Steel LCD



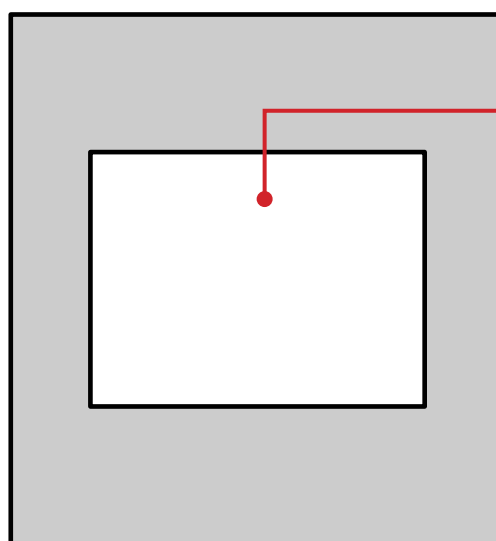
2 x Bracket



M4, 4mm Screws

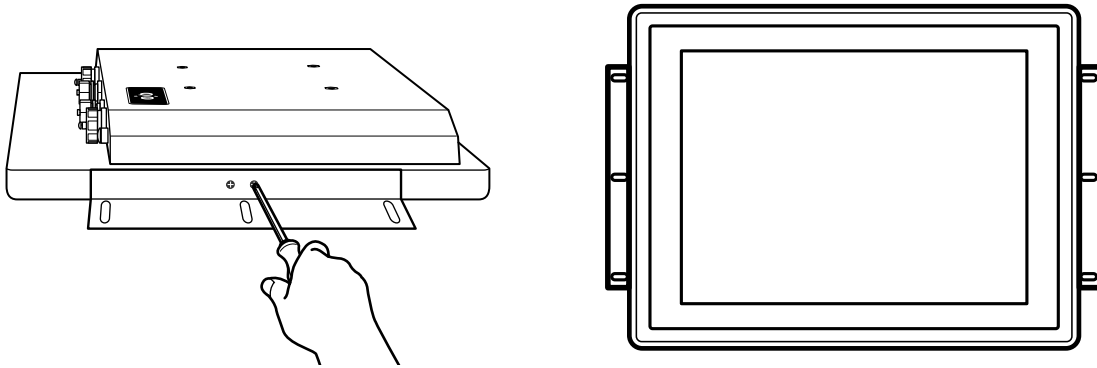
To install the rear mount, perform the following:

1. Prepare a customized fixture for 15" panel pc/display.

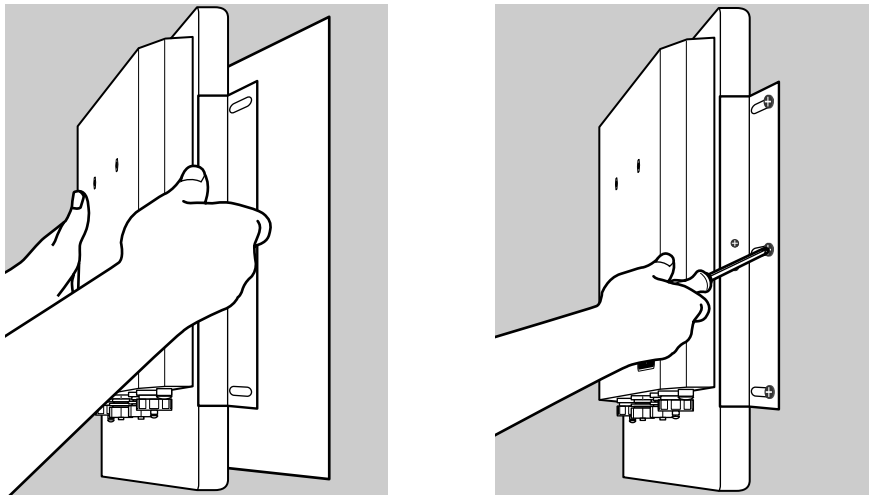


Match the active display area of your rear mount display

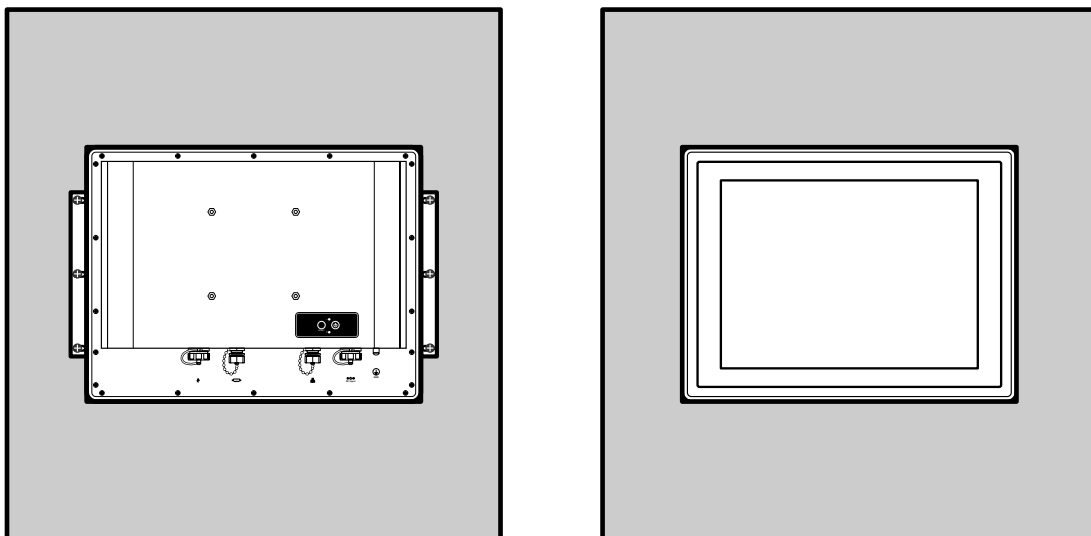
2. Screw the brackets on both sides of your device.



3. Secure the display from the back side first, so the outer frame can be fully covered to ensure the safety of your display.



4. Make sure your screws are tight and on the right position.



SPECIFICATIONS

Hardware Specifications

Item	Specifications
Computer	
CPU	Intel Dual Core Atom N2600 1.6GHz processor
OS	Windows 7 embedded systems
System Chipset	Intel NM10
Bios	AMI 16Mbit Flash
System Memory	4GB capacity, 2GB pre-installed
USB	2 x USB 2.0
Storage	
Storage Support	Removable 32GB industrial grade SSD to store OS; support up to 256GB
Display	
Panel Size	15-inch 1024 x 768, 600nit LED backlight LCD
Contrast Ratio	700:1
Response Time	8ms
View Angles	<ul style="list-style-type: none"> • Horizontal: 160 degree (left to right) • Vertical: 140 degree (up to down)
Max Colors	16.2M colors
Touch	ELO Flat Resistive single point touch, suitable for use outdoors around heavy equipment
Ethernet Interface	
Hardware Interface	Waterproof RJ45 connector
Serial Interface	
Serial Standard	1x RS232/RS422/RS485 pre-selectable by jumper
Connector Type	Waterproof DB9 (male)
Power Requirements	
Input Voltage	Typical 12V DC (isolation 800V)

Item	Specifications
Physical Characteristics	
Housing	Stainless steel
Dimensions	396 x 310 x 49mm (W x H x D)
Mounting	Mounting hole for VESA 100 x 100, yoke mounting
Environment Limits	
Operating Temperature	-20°C to 40°C
Storage Temperature	-40°C to 80°C
Ambient Relative Humidity	30 to 95% (non-condensing)
Standard and Certification	
Hazardous Environments	<ul style="list-style-type: none"> • UL Class 1 Division 2 • ISA 12.12.01-2012 • CSA C22.2 No.213-M1987 • CSA 22.2 No. 60950-1-07 • FCC • CE

APPENDIX

Appendix A: Cleaning the Monitor

Before cleaning:

- Make sure the device is turned off.
- Disconnect the power cable from any AC outlet.

When cleaning:

- Never spray or pour any liquid directly on the screen or case.
- Wipe the screen with a clean, soft, lint-free cloth. This removes dust and other particles.
- The display area is highly prone to scratching. Do not use ketene type material (ex. Acetone), Ethyl alcohol, toluene, ethyl acid or Methyl chloride to clear the panel. It may permanently damage the panel and void the warranty.
- If it is still not clean enough, apply a small amount of non-ammonia, non-alcohol based glass cleaner onto a clean, soft, lint-free cloth, and wipe the screen.
- Don not use water or oil directly on the display screen. If droplets are allowed to drop on the screen, permanent staining or discoloration may occur.

Appendix B: Statement of Regulatory Approval

Refer the following descriptions for various approvals and certifications.

N. A. Safety for Information Technology Equipment



Certification by Underwriter's Laboratories to UL60950-1, 2nd Edition standard and equivalent CSA C22.2 No 60950-1-07, 2nd Edition Standard

N. A. Safety for Hazardous Locations Class I, Div. 2, Groups A, B, C, D



Certification by Underwriter's Laboratories to ANSI/ISA-12.12.01 -2012 standard and equivalent CAN/CSA C22.2 No 213-M1987 Standard

Low Voltage Directive European Safety for Industrial Control Equipment



Self-Declaration in accordance with European LVD Directive 2006/95/EC; Independent 3rd party assessment (Accredited by IEC 17025)

Electromagnetic Compatibility Directive European EMC for Industrial Control Equipment



Self-Declaration in accordance with EMC Directive 2004/108/EC; Independent 3rd party assessment (Accredited by IEC 17025)